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**Reciprocating internal combustion  
engines — Handle starting equipment —**

**Part 2:  
Method of testing the angle of disengagement**

*Moteurs alternatifs à combustion interne — Dispositifs de démarrage à la manivelle —*

*Partie 2: Méthode d'essai de l'angle de désengagement*



## Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 11102-2 was prepared by Technical Committee ISO/TC 70, *Internal combustion engines*.

ISO 11102 consists of the following parts, under the general title *Reciprocating internal combustion engines — Handle starting equipment*:

- *Part 1: Safety requirements and tests*
- *Part 2: Method of testing the angle of disengagement*

Annex A of this part of ISO 11102 is for information only.

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International Organization for Standardization  
Case postale 56 • CH-1211 Genève 20 • Switzerland  
Internet central@iso.ch  
X.400 c=ch; a=400net; p=iso; o=isocs; s=central

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# Reciprocating internal combustion engines — Handle starting equipment —

## Part 2: Method of testing the angle of disengagement

### 1 Scope

This part of ISO 11102 describes the method for testing the angle of disengagement of starting handle equipment i.e. testing of the essential safety requirements according to ISO 11102-1 for reciprocating internal combustion engines for land, rail and marine use, excluding engines used to propel road vehicles and aircraft. It may be applied to engines used to propel road construction, earth moving machines and for other applications where no suitable international standards exist.

### 2 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this part of ISO 11102. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this part of ISO 11102 are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 11102-1:1997, *Reciprocating internal combustion engines — Handle starting equipment — Part 1: Safety requirements and tests.*

### 3 Testing of the disengagement travel

#### 3.1 Apparatus

The test shall be carried out on the type of reciprocating internal combustion engine for which the starting handle was designed. The engine shall be mounted on test equipment as generally indicated in figure 1 or 2, as appropriate.

#### 3.2 Procedure

Set the stop (3) so that the starting handle grip lies horizontally. For the first test hang a mass (5) of 5 kg from the centre of the grip (2). Turn the engine flywheel (6) smoothly in its reverse direction using the crankhandle (7). Measure the distance moved before disengagement occurs on the scale (4) using a mark on the shank (1) of the starting handle. Repeat the above procedure with a 50 kg mass.

NOTE — The direction of rotation of the crankhandle may differ from that of the engine (as defined in ISO 1204) depending on the coupling of the crankhandle to the engine (e.g. it may be linked to the crankshaft, camshaft, geardrive or belt drive).